

# Iso-Flo<sup>®</sup> HD and VC

Voltage Block Systems

Advanced voltage blocking technology for the electrostatic application of waterborne coatings.



For many finishing operations, the most cost-effective way to reduce VOC emissions is to convert from solvent-based to waterborne coatings. But due to the higher electrical conductivity of waterborne coatings, it is necessary to isolate the charged paint-supply system from any ground source. These isolated systems are difficult to maintain and potentially dangerous to plant personnel.

The Nordson Iso-Flo voltage block offers an easier, safer and far more cost-effective way to spray electrostatically charged waterborne coatings. The system supplies charged coating to the spray devices while preventing the charge from conducting back through the paint-supply system.

Nordson Iso-Flo systems are built for the most demanding finishing requirements with high-capacity, field-repairable pumps that provide long life with minimal maintenance

and an innovative arc-suppression feature that allows continuous coating without delay between cycles.

## How the Iso-Flo System Works

An Iso-Flo manual or automatic voltage block is installed near the spray booth, and is connected between the grounded paint-supply system and the spray devices. Coating is pumped from the paint-supply system to paint reservoirs inside the voltage blocks. Electrostatic isolation is maintained with a series of shuttle valves that alternately connect the reservoirs to the grounded paint supply and the spray devices. Standard Iso-Flo configurations are available for single-gun manual painting systems and single- and multiple-gun automatic painting systems.

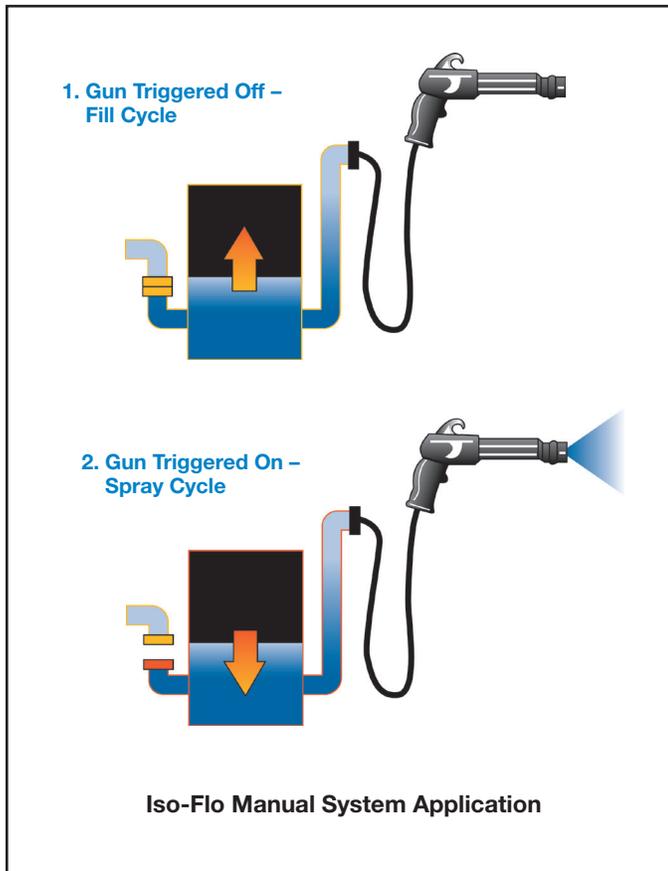


## Iso-Flo HD System for Manual Spraying

For single-gun manual operations, the Iso-Flo HD system includes a single paint reservoir. The reservoir fills from the grounded paint supply when the gun is triggered off between parts. When the gun is triggered on, the reservoir immediately disconnects from the grounded paint supply and connects to the spray gun. The electrostatic charge is applied within the Iso-Flo HD unit, between the paint reservoir and the spray gun.



Throughout the filling and spraying cycles, an air gap is maintained within the system to prevent the electrostatic charge from conducting back through the paint-supply system. Due to the speed of the shuttle, the operation of the Iso-Flo unit is virtually invisible to the operator.



## Iso-Flo VC System for Manual Spraying with Volume Control

In addition to the features on the Iso-Flo HD, the Iso-Flo VC allows the operator to control the amount of coating volume contained within the Iso-Flo pump. This is ideal for applications with small paint volume requirements or frequent color changes. Also, for materials with heavy solids or whose solids tend to settle, the VC design allows the user to set a volume that can be sprayed before this effect becomes a problem.



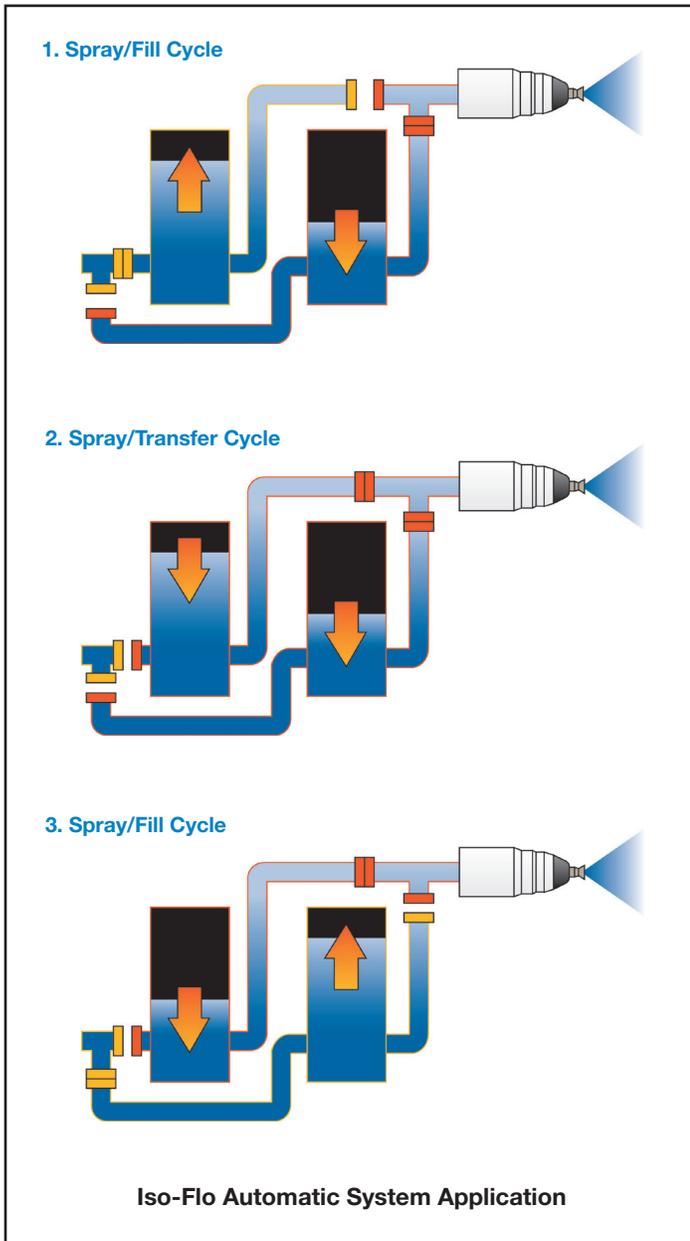
## Specifications

Manual Iso-Flo HD and VC Voltage Block Systems	
<b>Dimensions: Height</b>	36 in. (91.4 cm)
<b>Width</b>	24 in. (60.9 cm)
<b>Depth</b>	9 in. (21.9 cm)
<b>Air input pressure</b>	80-120 psi (5.5-8.3 bar)
<b>Fluid input pressure</b>	80-150 psi (5.5-10.3 bar)
<b>Output flow</b>	Up to 20 ounces (0.59 liters) per minute at 60 psi (4 bar), 20 sec at Zahn 2, ambient temperature
<b>Electrostatic Voltage</b>	60 kV maximum

## Iso-Flo HD System for Automatic Spraying

The Iso-Flo unit for automatic spraying contains two paint reservoirs to provide a continuous uninterrupted flow of paint. One reservoir supplies charged coating to the spray devices while the second reservoir refills from the grounded paint supply. Once the second reservoir is filled, it connects to the spray devices; the first disconnects from the spray devices, connects to the paint supply and refills.

The reservoirs hold enough paint to ensure a continuous supply of charged paint to the spray devices. And since air gaps are maintained between the shuttles, the electrostatic charge will not conduct back through the paint-supply system.



## Specifications

	Automatic Iso-Flo HD Voltage Block Systems
<b>Dimensions: Height</b>	42 in. (106.7 cm)
<b>Width</b>	36 in. (91.4 cm)
<b>Depth</b>	9.25 in. (23.5 cm)
<b>Air input pressure</b>	80-120 psi (5.5-8.3 bar)
<b>Fluid input pressure</b>	80-150 psi (5.5-10.3 bar)
<b>Output flow</b>	Up to 60 ounces (1.77 liters) per minute at 60 psi (4 bar), 20 sec at Zahn 2, ambient temperature
<b>Electrostatic Voltage</b>	60 kV maximum

## Features and Benefits

- **No need for isolation fluids.** The air gap maintained in the Iso-Flo system provides complete isolation between the charged paint and the grounded paint supply without extra valves, seals, pumps, and isolation lubricants.
- **High-capacity, field-repairable pumps.** Pumps deliver excellent performance and optimal flow rates with virtually all waterborne paints. Features such as self-adjusting pistons provide a smooth flow rate and long service life.
- **Immediate arc suppression for safe, productive operation.** The arc suppression method of the Iso-Flo voltage block systems immediately discharges the electrostatic charge between fill cycles and when the cabinet door is opened for enhanced operator safety.
- **Paint reservoirs sized for productivity and paint savings.** Iso-Flo reservoirs are large enough to ensure a continuous paint supply, but small enough to minimize paint waste during color changes and routine maintenance and cleaning. A feature that allows you to easily save paint from the reservoir during color changes is available.



- **Simple, low-maintenance design.** The Iso-Flo system requires less maintenance and has only one-half the replacement parts of some other systems.
- **Fast, efficient color changes.** The ability to perform color changes quickly with minimal paint waste sets the Iso-Flo system apart from other systems on the market. Standard Iso-Flo systems provide easy color changes and fast color-change configurations are available to accommodate the most demanding requirements.
- **Durable, easy-access steel enclosure.** The steel cabinet, lined with non-conductive plastic, is built for years of service in even the harshest of manufacturing environments.
- **Documented quality and safety.** All Nordson Iso-Flo voltage blocks are Factory Mutual and CE approved. Plus, the Nordson Liquid Systems Group is ISO-9001 certified, which is your assurance of documented quality.

For more information, speak with your Nordson representative or contact your Nordson regional office.

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